



NATIONAL AND KAPODISTRIAN UNIVERSITY OF ATHENS

**SCHOOL OF SCIENCE
DEPARTMENT OF INFORMATICS AND TELECOMMUNICATIONS**

PROGRAM OF POSTGRADUATE STUDIES

MASTER'S THESIS

ROS-Lidar-RFID technologies for navigation and item detection in a Warehouse

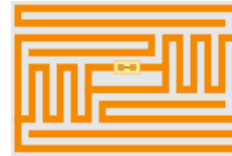
**Paris A. Ioakeimidis
A.M.: M1397**

**Supervisor
Hadjiefthymiades Stathes, Associate Professor**



Thesis outline

- Analysis of used technologies
 - ROS – Robotic Operating System
 - Turtlebot
 - Lidar
 - RFID
 - Etc.
- Study of above technologies
- Integration of above technologies
- Navigation algorithm implementation
- RFID and Position data collection
 - Hash
 - Apache Kafka
 - Etc.
- Experiments : Simulated and Physical worlds





Intro

- Current Situation
 - Amazon's
 - Alibaba
 - Etc.
- Logistics, e-commerce growth, etc.
- Robots and automated solutions bring efficiency , accuracy and speed to the services provided.
- Questions
 - How to automatically detect goods in a warehouses?
 - How to navigate a robot in a predefined root?
 - What are the available technologies?
 - Why these technologies?
 - How to integrate these technologies?
 - Etc.



Intro

- **Amazon(USA)** robots is to move 24 hours per day a great amount of goods (100K robots)
- **Alibaba(China)** perform approximately 70 percent of the work by carrying goods (>100kg)
- **Ocado(UK)** online grocer they use automatic arm to store and retrieve products.
- **Swisslog(Swiss)** is a company that designs, develops and delivers automation solutions in domains like health, warehouses and distribution centers. Swisslog together with KUKA have introduced CarryPick





Previous Work

- Michail Chatzidakis, Michail Loukeris, Kostis Gerakos, Stathes Hadjiefthymiades. 2016. E-Pres: **Monitoring and Evaluation of Natural Hazard Preparedness At School Community**. Pervasive Computing Research Group. National And Kapodistrian University of Athens. Department of Informatics and Telecommunications
- Kostas Kolomvatsos, Michael Tsiroukis, Stathes Hadjiefthymiades. 2017. **An Experiment Description Language for Supporting Mobile IoT Applications**. National And Kapodistrian University of Athens. Department of Informatics and Telecommunications
- Kshitija Deshmukh, Ashitha Ann Santhosh, Yogesh Mane, Saurabh Verma, Sdhana Pai. Nov 2015. **Robotic navigation and inventory management in warehouses**. International Journal of Soft Computing and Artificial Intelligence. ISSN. 3(2): 75-79
- Kaiyu Zheng. Sep 2016, **ROS Navigation Tuning Guide**
- **Warehouse logistics chain through tracking, identifying, and detecting objects**, such works are: (a)Wamba and Chatfield(2010), (b)Hassan et al.(2012), (c)Rodrigues(2009), (d)Pacciarelli et al.(2011), (e)Yan et al.(2008), and (f)Wang et al. (2015), others use **RFID technology for indoor location sensing**.



Problem Description

Autonomous robot navigation and object detection in a warehouse environment

- Proper technology selection
- Technology selection and configuration
- Map Creation of the environment
- Route identification
- Autonomous navigation of the robot
- Detection and avoidance of obstacle
- Object detection
- Exact Object position identification
- Handling the collected data
- Etc...



Proposed Solution

- Turtlebot 2 robot and ROS – Robotic Operating System for navigation in warehouse.
- Lidar called RPLIDAR 360 degrees laser scanner for map creation and navigation.
- EDL – Experimental Descriptive Language to produce JSON file containing the path(mission) for the Turtlebot autonomous navigation.
- Implementation of an algorithm in Python and ROS for autonomous navigation that will send goals positions to Turtlebot.
- RFID technology (MTI RU 861-010 reader/module, RFID tags of different types, and RFID Antennas) for detecting objects located in warehouse.
- Data collected is published to Kafka topic, ROS topic, saved in a Hash structure, in a log file.



Concepts and Technologies



- Turtlebot 2

- RPLIDAR A2



- RFID - MTI RFID RF Module RU 861-010, tags & antennas



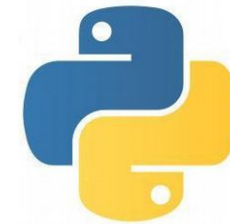
- Linux

- ROS

- Python

- Kafka

- EDL





Robotic frameworks

1. **ROS : Robotic Operating System**
2. **Player** : Player Project is a Free Software tools for robot and sensor applications.
3. **MOOS** : MOOS is a Cross Platform Software for Robotics Reasearch
4. **YARP** : YARP stands for Yet Another Robot Platform
5. **Orocos** : Orocos stands for Open Robot Control System. Orocos is free and open, licensed as LGPL
6. **Carmen** : Carmen stands for Carnegie Mellon Robot Navigation Toolkit.
7. **Orca** : Orca is a project with software reusability in mind
8. **Microsoft Robotics Studio** : Microsoft Robotics Studio is Windows-based and .NET-based programming environment
9. **Tekkotsu** : Robotics framework thats name means 'iron bones in Japanese'
10. **OpenRDK** : Modular framework is another robotic framework which is open-source as well



ROS – Robotic Operating System

- **ROS stands for Robotic Operating System**
- Development of ROS started back in 2007 by the Stanford Artificial Intelligence Laboratory (SAIL)
- ROS isn't really an operating system it is a framework (meta-operating system)
- Needs a real operating system Linux Ubuntu
- Collection of all necessary tools, packages, and services, needed for robotics project implementation



Figure 11: Indigo ROS logo, source: <http://wiki.ros.org/Distributions>



ROS – Why?

Positive Aspects of ROS

- ROS runs on top of Turtlebot 2
- **Free**
- **Open source**
- Real robots out there are running ROS
- All the necessary libraries and tools for robotics development
- All the necessary packages already implemented
- **Reusability** of already implemented code
- ROS has an **distributed** internal approach - more **stable** and hard to fail
- Any **component** can be **integrated easily** into ROS due to its messaging system
- **Sensors** can be mounted on top of ROS robots
- ROS follows a **modular** approach
- **Large Community** – accepted and supported by the robotics community
- **Widely used** today by researchers and companies
- Development of multiple components of any robotic system accessible and easy
- Theoretically **language independent**
- **Scalable**
- Etc...

Negative

- Learning Curve



ROS – Basics

Main standard operating system services provided

- Hardware abstraction
- Low-level device control
- Implementation of commonly-used functionality
- Message passing between processes
- Package management

ROS filesystem

- **Packages:** which contain libraries, tools, executable, etc. (lowest level)
- Package Manifest files: contain the description of the ROS packages and the dependencies of the packages.
- **Stacks:** Collection of packages (higher level library)
- Stack Manifest files: contain the description of the Stacks and the dependencies.

ROS Graph Concepts

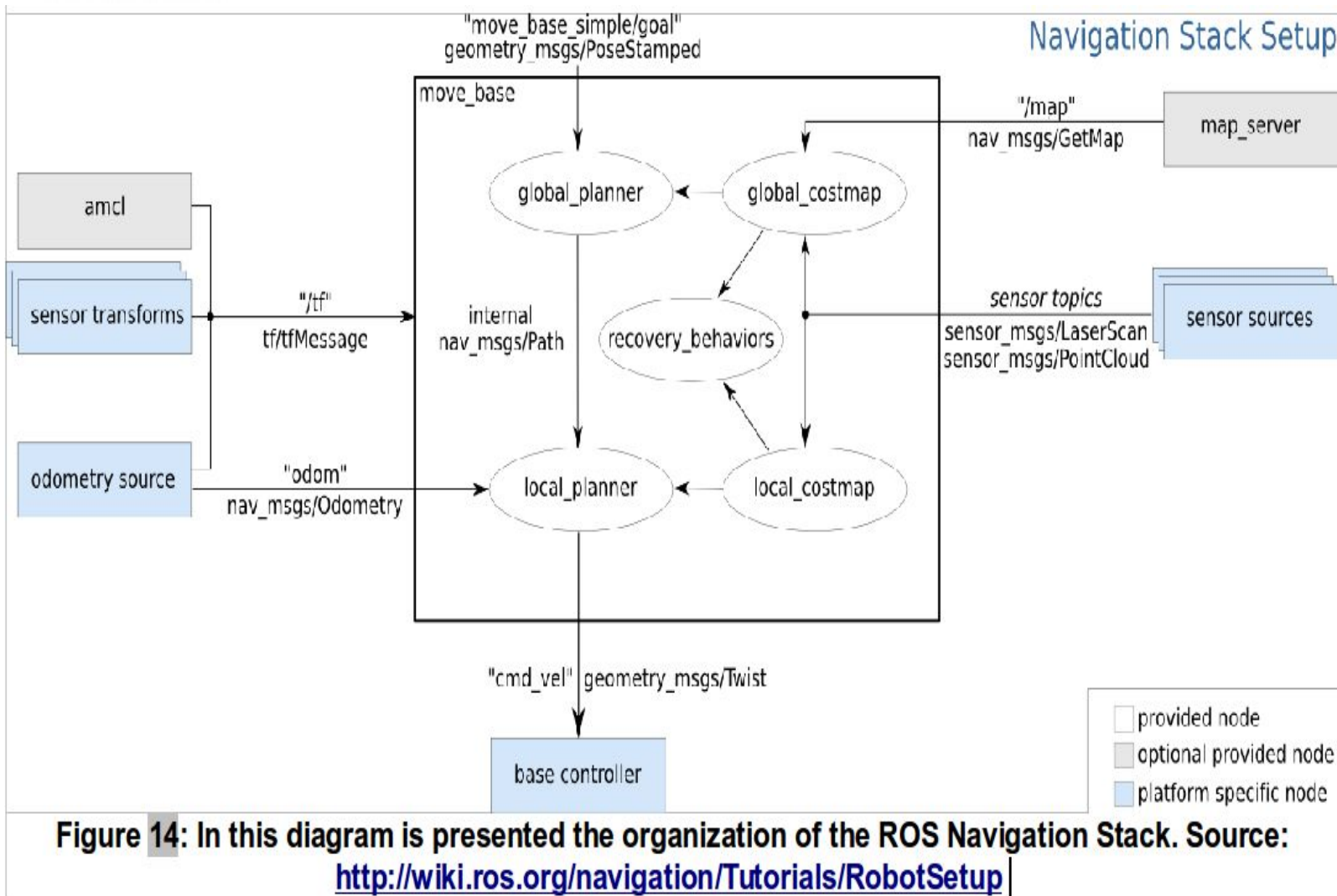
- ➔ **Nodes** : Simple executable that uses ROS to exchange messages
- ➔ **Messages** : Nodes communication , publishing messages to topics.
- ➔ **Topics** : ROS nodes publish or subscribe to topics
- ➔ **Services** : Send requests and receive responses
- ➔ **Master** : Name service for ROS. ROS nodes locate each other
- ➔ **Rosout** : Similar to stdout & stderr
- ➔ **Roscore** : ROS Master, ROS Parameter Server and rosout logging node

ROS basic commands

- | | |
|-------------|-------------------------|
| ■ Roscd | ■ Rostopic |
| ■ Roscore | ■ Rosmsg |
| ■ Rosed | ■ Rosservice |
| ■ Rosls | ■ Rosrv |
| ■ Roslaunch | ■ Rosnode |
| ■ Rosrun | ■ rqt_tools |
| ■ Rosmake | ■ catkin_create_package |
| | ■ catkin_make |



ROS – Navigation Stack



- Map Creation
- Path Planning
- Localizing



ROS – Navigation Stack

- **AMCL** : Adaptive Monte Carlo Localization approach. Probabilistic localization.
- **Map Server & Map Saver.**
- **Move_base** : Global and a local planner which are attached to interfaces of `nav_core`, provides configuration and the interaction with the navigation stack of the robot. (`costmap_2d`, `nav_core`, `base_local_planner`, `navfn`, `clear_costmap_recovery`, and `rotate_recovery`)

- **Actionlib**

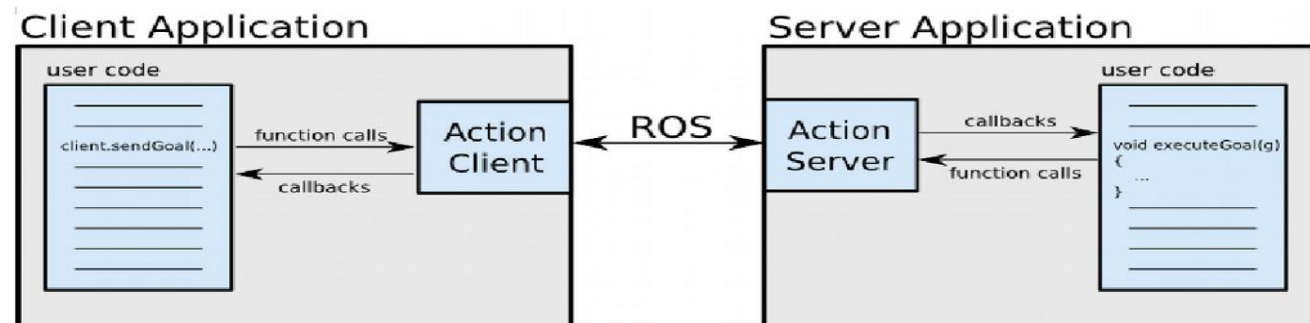


Figure 13: This pictures shows how the communications is performed between the client and server application, source: <http://wiki.ros.org/actionlib>



Turtlebot

- Created at Willow Garage by Melonee Wise and Tully Foote in November 2010

Hardware

The main hardware includes:

- Kobuki Base
- Asus Xion Pro Live
- Netbook (ROS Compatible)
- Kinect Mounting Hardware
- TurtleBot Structure
- TurtleBot Module Plate with 1 inch Spacing Hole Pattern

Software

The robotic software development environment includes:

- An SDK for the TurtleBot
- A development environment for the desktop
- Libraries for visualization, planning, and perception, control and error handling.
- Demo applications

Open Source

TurtleBot is an open source hardware project as described by the [Open Source Hardware Statement of Principles and Definition v1.0](#).

It is released under the [FreeBSD Documentation License](#). See the [documentation](#) page to download the designs.





Turtlebot – Why?

- ROS
- Low cost
- Open Source
- Implements a lot of out of the box functionalities
- Turtlebot SDK
- Large community
- Comes with per-installed sensors for navigation
- Modular





RFID

- Electromagnetic fields to identify and keep track of special tags (radio waves)
- Used in many fields
- Composed of four main parts : RFID **reader/module**, **RFID antennas**, **RFID tags**, and some software is also needed.
- Active and Passive RFID tags



RFID – Why?

- Popular and publicly accepted
 - Mature enough, it exists for quite a long time.
 - Small size of RFID tags, attachable on any surface.
 - Fast bootstrap, doesn't require much time for learning
 - Great market share which is continuously growing.
 - Possible RFID tags in combination with barcode technology.
 - RFID technology is used in many applications world wide.
 - Acceptability.
 - Affordability.
 - High distance coverage.
 - High data rates.
 - Durability
-
- Other technologies **Barcord**(small distance, durability), **NFC**(small distance, high price) or even **Bluetooth**(price)



RFID Measurements

Power Levels	Plastic card	Square sticker	Rectangle sticker
100 - 10dBm	0 ~ +-1m	0 ~ +-0.7m	0 ~ +-0.5m
150 - 15dBm	0 ~ +-1.5m	0 ~ +-1/1.2m	0 ~ +-1/1.2m
200 - 20dBm	0 ~ +-2-2.3m	0 ~ +-1.2/1.5m	0 ~ +-1.2/1.5m
250 - 25dBm	0 ~ +-2.5m	0 ~ +-2m	0 ~ +-1.5/2m
300 - 30dBm	0 ~ +-4/4.5m	0 ~ +-3.5/4m	0 ~ +-3.5m



- Detect all the RFID tags around Turtlebot in a specified radius.
- Avoid noise from distant RFID tags.
- Reduce the power consumption (powered by a mobile device).

- Power Level - dBs
- Distance from the RFID tag
- Type of RFID tag



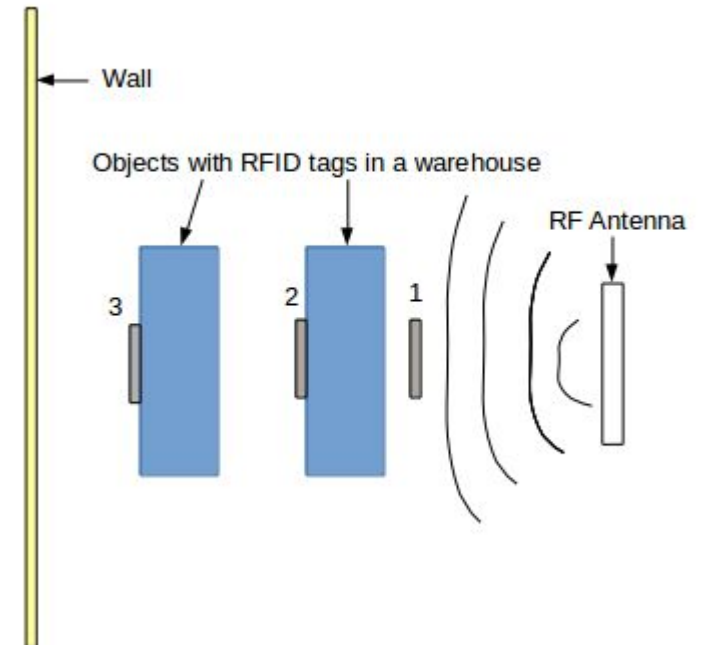
Figure 28: Kathrein Wide Range 70 degrees Antennas, source: <https://www.kathrein-solutions.com/products/hardware/rfid-antennas/wide-range-70-antennas>

- Wide Range UHF RFID Antennas 70 degrees 865 – 868MHz. (UHF – Ultra High Frequency), circular polarized antennas



RFID Measurements

- Materials interference
 - Liquids
 - High percentage of water
 - Carbon
 - Other competitive frequencies
 - Etc.
- Multiple Interposed Objects
- Antennas Position and Angle





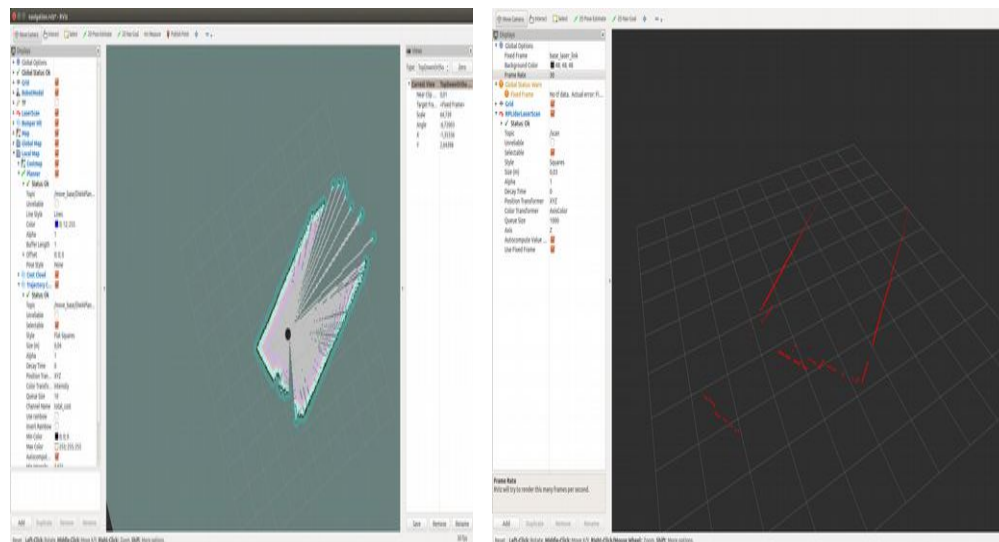
Lidar

- LIDAR is an acronym for Light Detection and Ranging
- LIDAR pulsed light laser + sensor = distances to the scanned surface.
- Representation of scanned environment 2D or 3D
- Creates a point cloud of elevation points.
- In project RPLIDAR A2 is used



Lidar - RPLIDAR

- Low cost
- Scan Rate: 5 – 15Hz (scan frequency) (typical 10Hz)
- Sample rate: 2000-8000 times (measurement frequency) (typical – 4000)
- Ultra thin: 4cm
- Range radius: 0.14m - 12m/18m (6 meters on other sources)
- Low power infrared laser light
- ROS packages “rplicar_ros and rplicar_python” are available for RPLIDAR A2
- Map building, slam(Simultaneous Localization and Mapping) and 3D object/environment model construction



RPLIDAR POSITION

Different positions on Turtlebot

- On top of Turtlebot's top plate.
- Under the Turtlebot's top plate turned 180 degrees.
- Over the RFID antennas installed on top of Turtlebots Top plate.
- On top of Turtlebot's middle plate.

TF transform

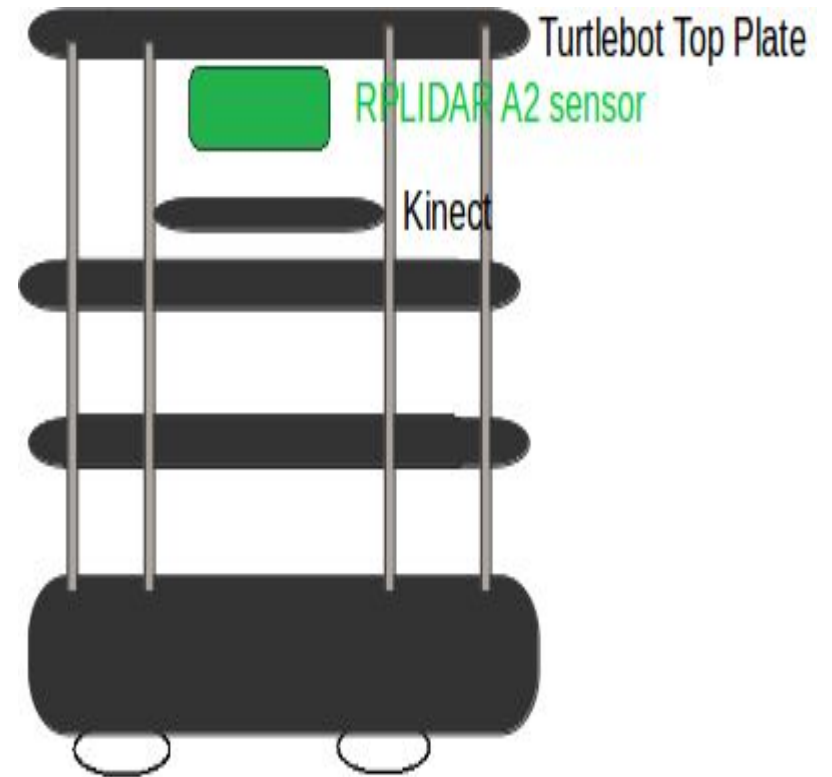
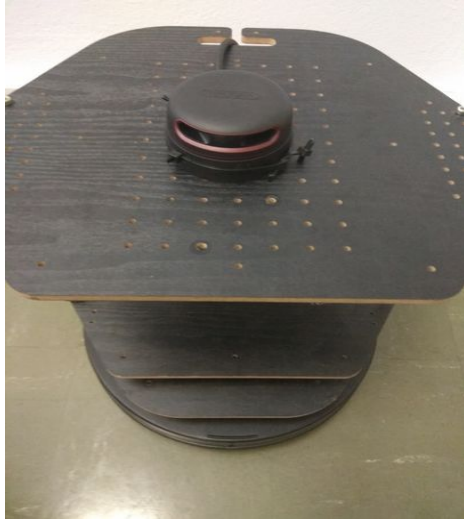
- After mounting RPLIDAR on top of Turtlebot it is important to create a ROS TF transform.

Problems

- Small objects (cables, etc)
- RPLIDAR data is received by Turtlebot only when it moves.



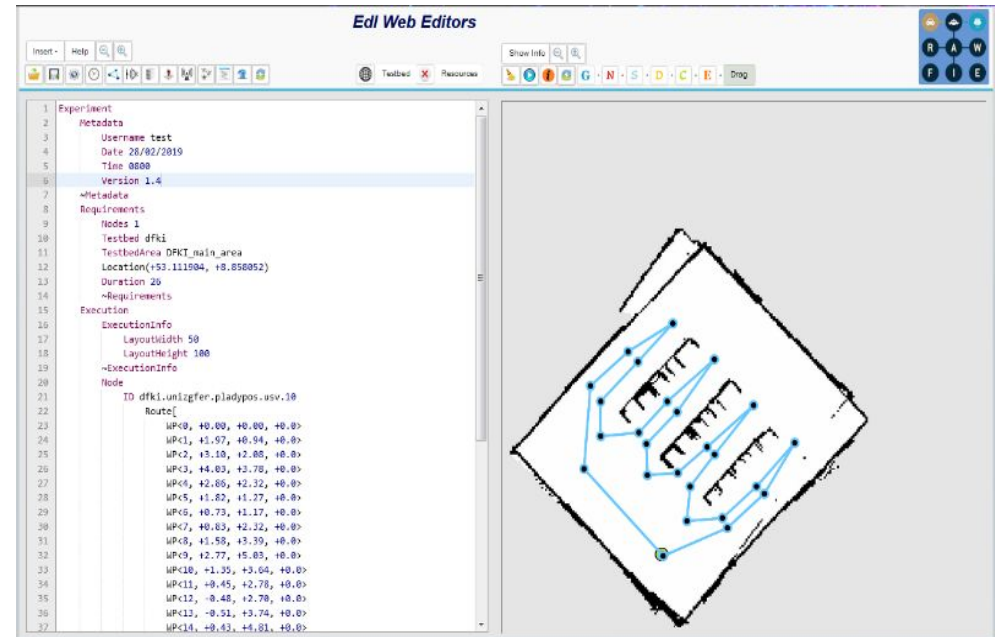
RPLIDAR POSITION





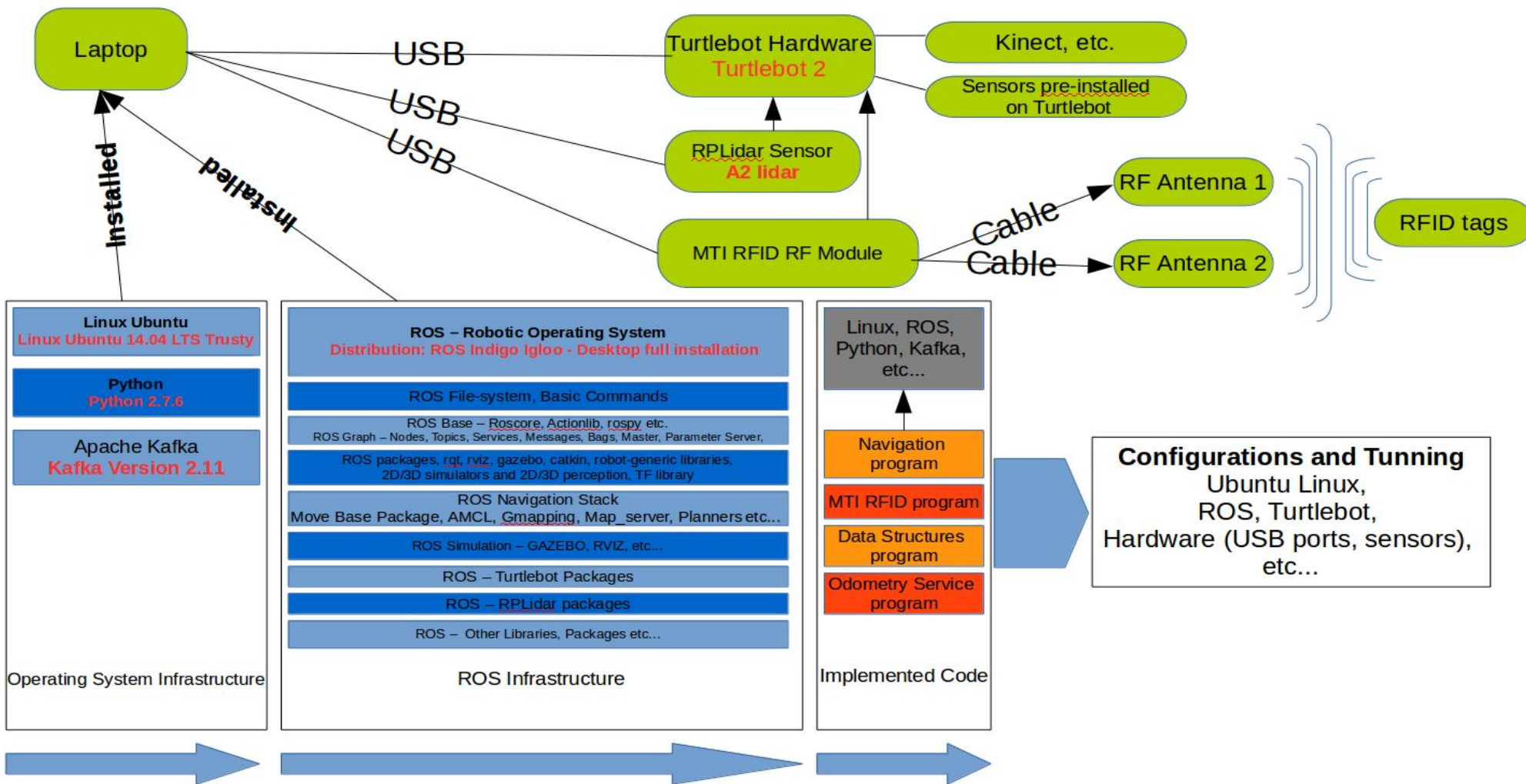
EDL

- EDL stands for Experiment Description Language
- EDL is a DSL - Domain Specific Language
- With the help of EDL we create a mission for our Turtlebot
- JSON file of waypoints



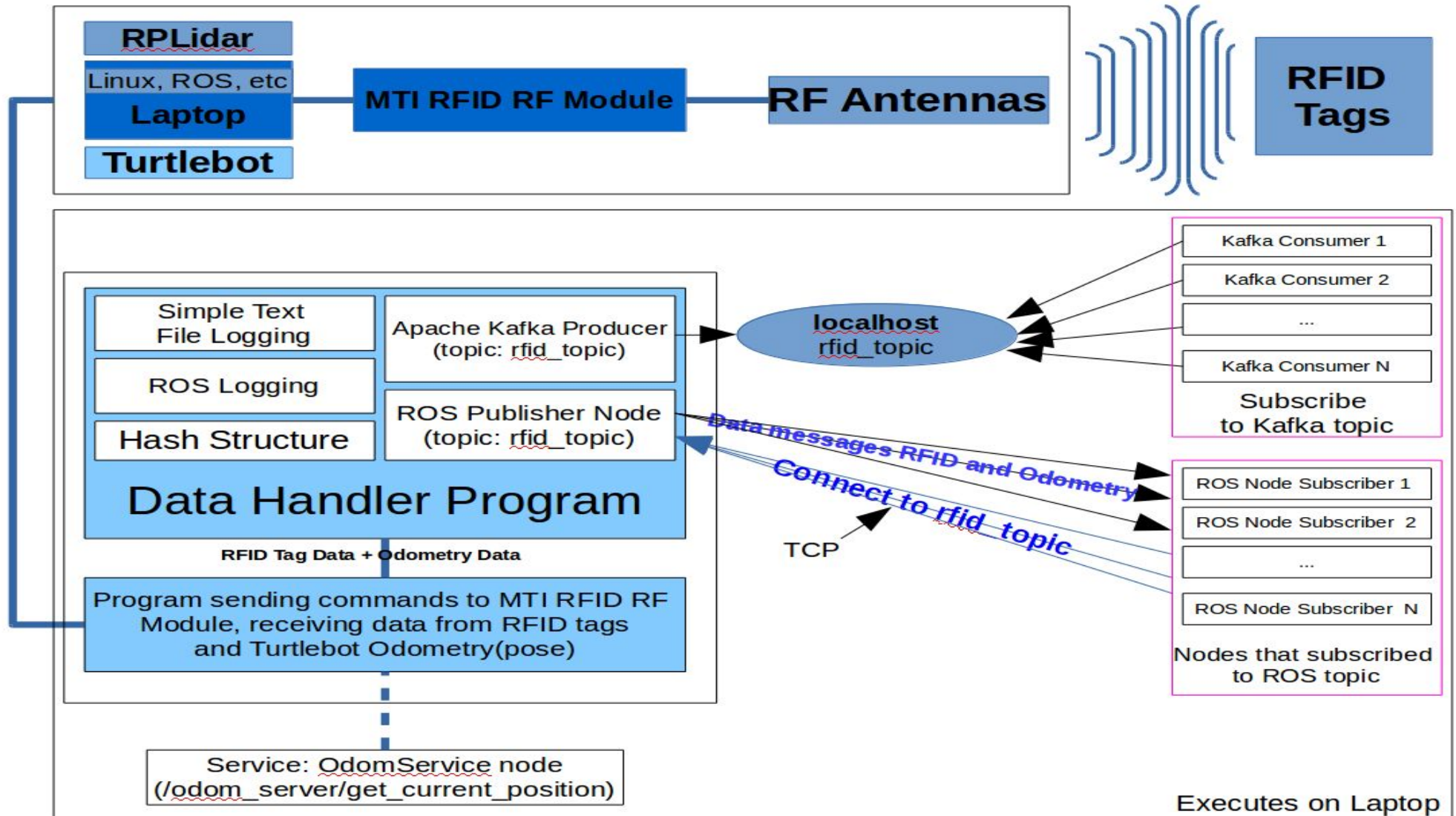


Integration of all Technologies



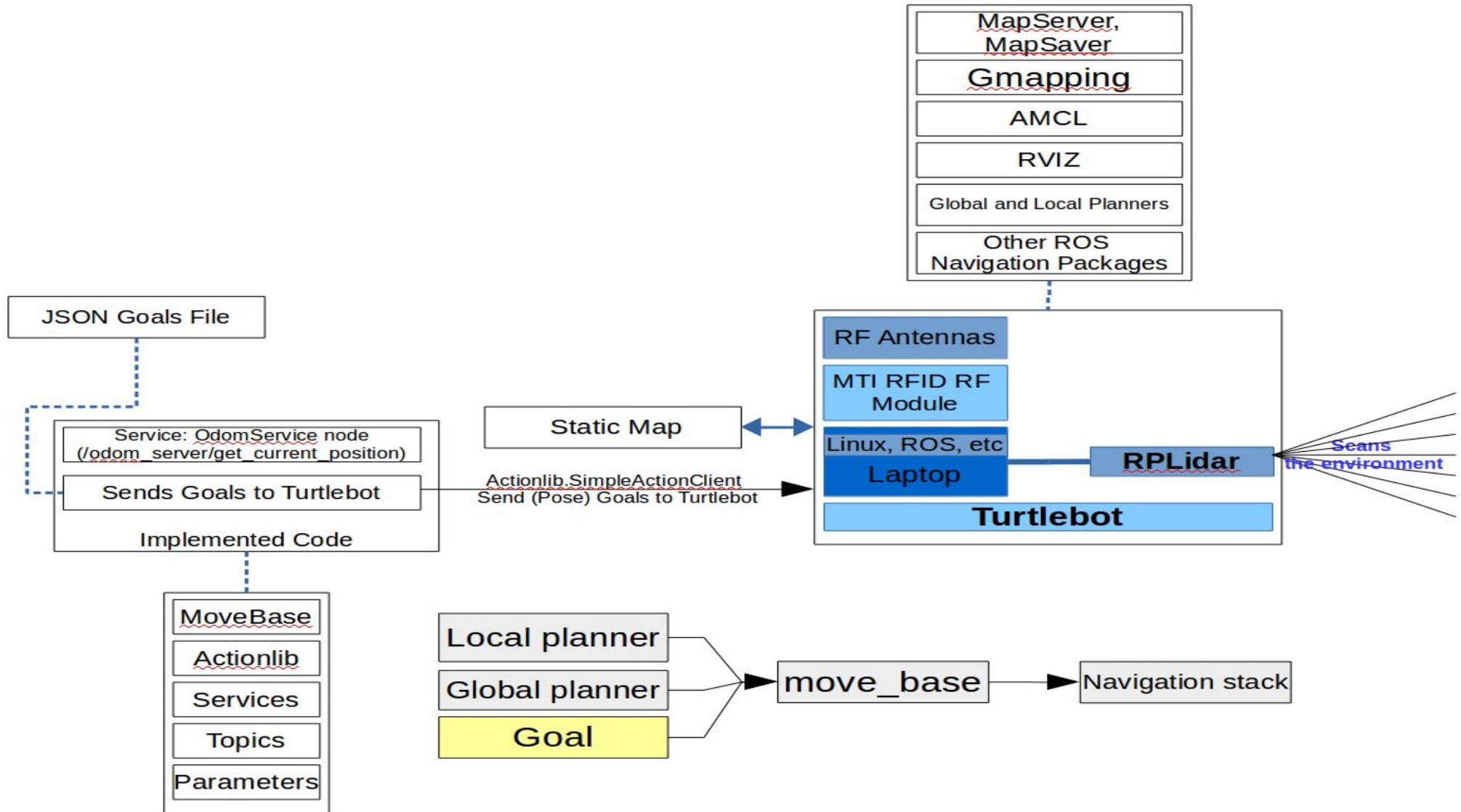


Integration of all Technologies





Integration of all Technologies



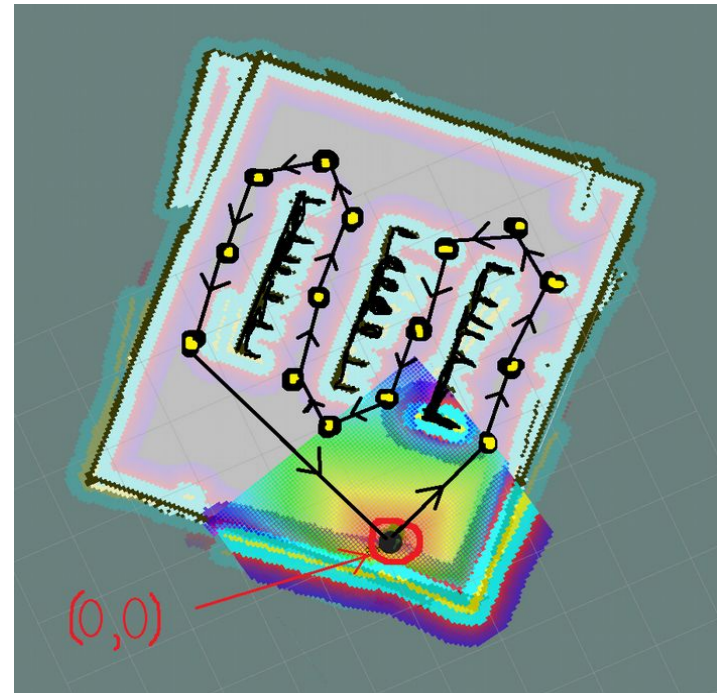
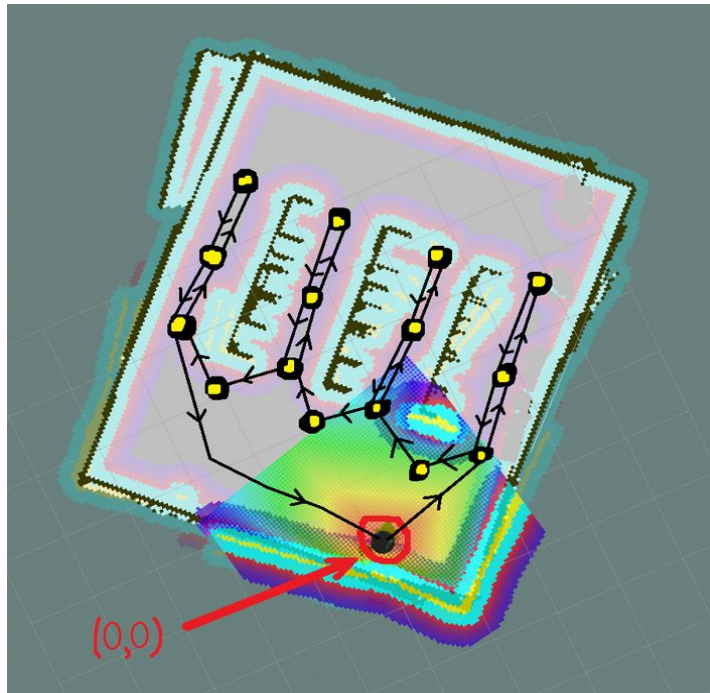


Integration of all Technologies





Implemented Navigation Algorithm- Movement



Different approaches of the Robot
movement



Implemented Navigation Algorithm

- 1 Read all predefined goals from the JSON file which form a path.
- 2 During the robot navigation perform validation of completed goals within the “radius”.
- 3 For each goal (position and quaternion) on the path.
 - 3.1 Construct goal to pass to the robot.
 - 3.2 Repeat for “goal re-execution max limit” times if goal not completed successfully
 - 3.2.1 Send constructed goal to Action Server to be executed by the robot.
 - 3.2.2 Wait for the robot to finish the execution of the goal for duration specified “goal wait duration”
 - 3.2.3 If the robot is still executing the goal wait again for duration specified in “goal wait duration” for “goal repeat wait max” times.
 - 3.2.4 - If goal finished within the allocated time with goal status “SUCCEEDED” move to the next goal, set goal as completed and move to the next goal.
 - 3.2.5 - Else cancel goal
- 4 Re-validate if any of passed positions are within the radius of any of goals in the path.
- 5 Print successfully completed goals.



Implemented Data Handler

Data Collected

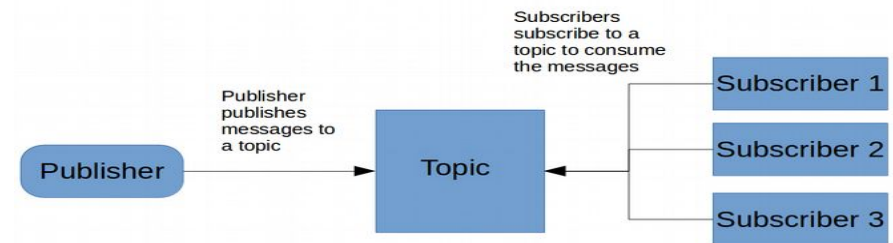
- Turtlebot's navigation data
 - Current Position of the TurtleBot
- RFID tag data
 - RFID value
 - Antenna (0 or 1) located the current RFID
 - RSSI value

Data Handling

- Apache Kafka (topic = rfid_topic)
- ROS topic (topic = rfid_topic)
- ROS logging (terminal or rqt_console)
- TXT file log (simple reliable solution)
- Hash (unique RFID with highest RSSI)

Kafka

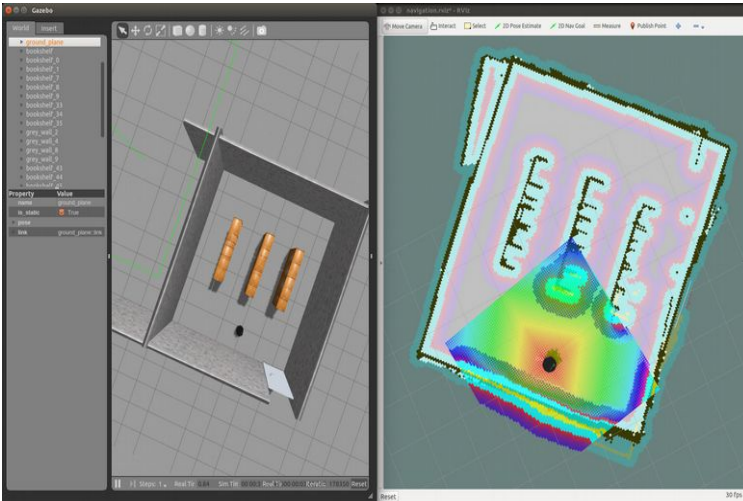
- Open-Source
- Free
- Used for industrial applications
- Scalable
- Fault tolerant (distribution & replication)
- **Publish – Subscribe messaging system**
- StackOverflow, Google, and Kafka GitHub Apache Kafka related question has grown up exponentially





Simulated Experiments

- ROS
- Gazebo
- AMCL
- Rviz
- Implemented algorithm
- Build a simulated world with Gazebo.
- Create a map of the built world (.yaml, .png).
- Set the path of the Robot - waypoint (json)
- Run Gazebo, RVIZ, AMCL.
- Run Navigation algorithm.





Simulated Experiments

1. No obstacle appearance

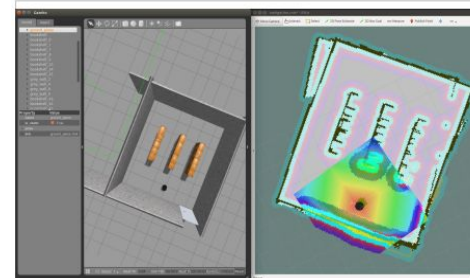


Figure 51: In this picture we can observe a simulation where no obstacles appear lying in the corridors of the warehouse.

2. Medium size obstacle

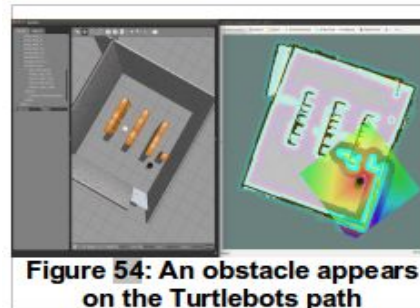


Figure 54: An obstacle appears on the Turtlebot's path

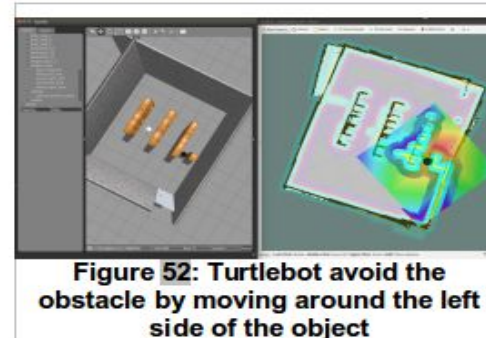


Figure 52: Turtlebot avoid the obstacle by moving around the left side of the object

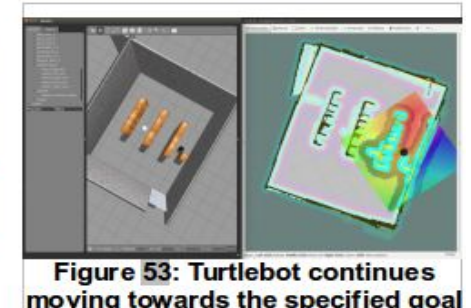


Figure 53: Turtlebot continues moving towards the specified goal

3. Unexpected Obstacle

4. Small Object

5. Large Obstacle

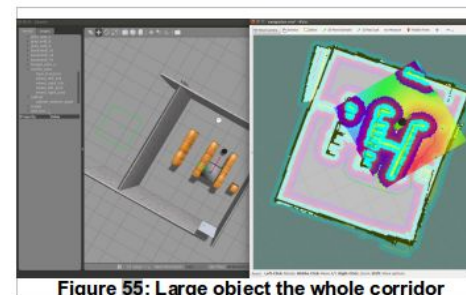
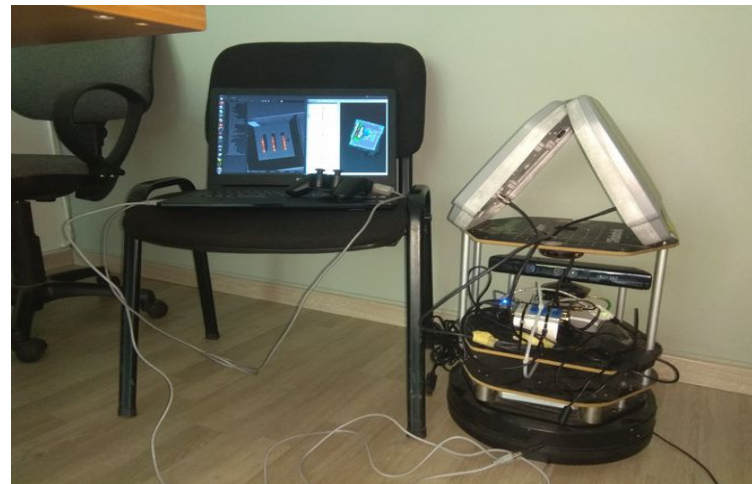


Figure 55: Large object the whole corridor



Physical World Experiments

- First Steps similar to simulated world experiment
- Start Inventory algorithm for RFID tags
- Check the collected RFID tags and the total number of tags





Physical World Experiments



Figure 57: Room where the experiment was performed

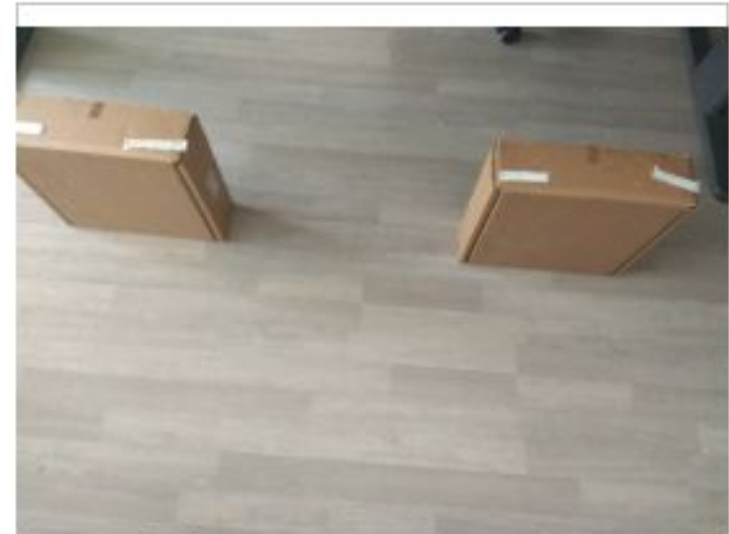


Figure 58: Right side of the Room were the boxes where positioned



Figure 59: RFIDs position on different hights



Physical World Experiments

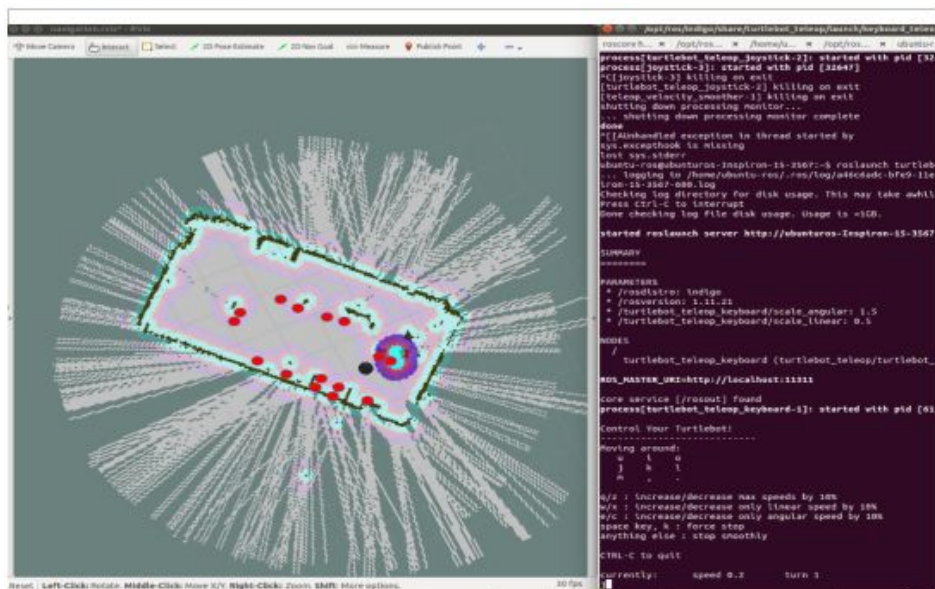


Figure 60: Created map of the room where the experiment was performed

- 7 goals positions on the map (waypoints)

- 15 RFID tags placed around the Turtlebot
- All 15 were detected

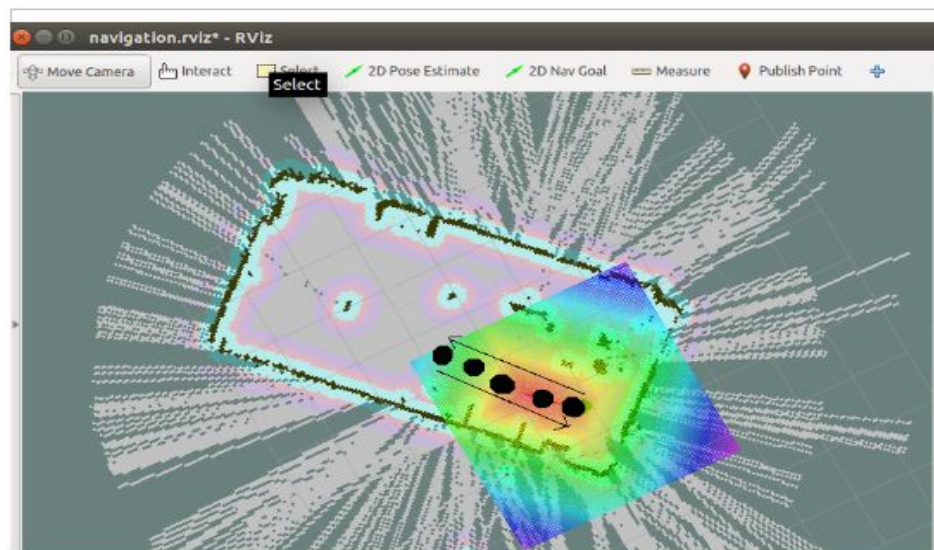


Figure 61: Turtlebot's path is marked with black dots. This picture shows the performed movement.



Future Work

- Experiments with other ROS like systems.
- Experiments in different environments.
- Implementation of different Path Planners and Recovery technicals.
- Adding fire sensors.
- Intruders detection.
- RFID tags, GPS, and Wifi for more position accuracy.
- Interface Implementation.
- Create an RFID ROS package.
- Automated algorithm for robot direction and RFID tag side detection, independent of the direction robots moves.
- Automated antenna activation and deactivation in areas where robot already passed.



References

- [1] Kostas Kolomvatsos, Michael Tsiroukis, Stathes Hadjiefthymiades. 2017. "An Experiment Description Language for Supporting Mobile IoT Applications". National And Kapodistrian University of Athens. Department of Informatics and Telecommunications
- [2] Michail Chatzidakis, Michail Loukeris, Kostis Gerakos, Stathes Hadjiefthymiades. 2016. "E-Pres: Monitoring and Evaluation of Natural Hazard Preparedness At School Community". Pervasive Computing Research Group. National And Kapodistrian University of Athens. Department of Informatics and Telecommunications.
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- [13] <https://www.slamtec.com/en/Lidar/A2>



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Thank you!!!

Questions???